

Madera™  
Casegoods



Indiana®  
FURNITURE

## Options Galore.

Madera creates a variety of looks from rich, refined transitional to fresh, modern contemporary by offering an abundance of finish, edge, pull, and hutch door options. Finely crafted in select cherry, maple, walnut, and oak veneers, Madera features an ultra violet (UV) topcoat on all exposed surfaces adding unsurpassed hardness and extreme durability for long lasting office applications.

Double and single pedestal desks are standard with flat recessed modesty panels. Optional stepped-front modesty panels are available on double pedestal desks.

**Madera:** Light Maple (LM) finish.



Madera's comprehensive product line is thoughtfully designed to include frosted acrylic, clear acrylic, and wood hutch doors for the ability to tailor aesthetics to individual tastes. A variety of easy-access storage components help today's offices stay organized.

**Madera (above):** Autumn Cherry (AC) finish.

**Manage Wires (right):** Route power and data cables away from desktops for clutter free workspaces. Grommets are standard in back panels of returns, bridges, credenzas and hutch units.



Solid wood edges and abrasion resistant UV coated surfaces demonstrate our standard for high performance office environments. Additionally, our UV topcoat magnifies the beauty and clarity of all our wood finishes showcasing our impeccable craftsmanship and attention to every detail.

**Madera (above):** Espresso Walnut (EW) finish.

**Full and 3/4 Pedestals (left):** For the highest degree of pedestal storage choose full pedestals. Three quarter pedestals also available. Both options come standard with full modesty panels.



Classics never go out of style. A combination of clear acrylic doors, fluted top edge profile, and aluminum pulls allows for rich, transitional styling with modern utility. Complementary conference tables provide for productive individual or collaborative work applications.

**Madera (above):** Mahogany on Walnut (MW) finish.

**Drawer Slides/Locking (right):** Desk file drawers feature 150 lb. heavy-duty, full-extension slides that support heavy loads. Desks, credenzas, and files feature locking pedestals ensuring privacy by locking all drawers with the turn of one key. Removable lock cores allow for rekeying at a later date.



## Finish Options

WOOD VENEER (W) OR LAMINATE (L) TOPS – MUST SPECIFY



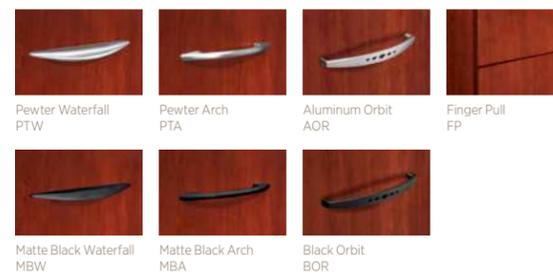
Available in High Pressure Laminate Tops. (L)

Note: All finishes are available with Premium Veneers. Must specify (PV) with finish and top codes.

## Edge Options



## Pull Options



## COORDINATING PRODUCTS

Madera Casegoods offers options to coordinate with Aura Conference and Aura Reception.



# Madera™

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Select grade American walnut, cherry, maple, and oak veneers with choice of 16 finishes.

Hardwood edge rims provide a solid, lasting top with a consistent finish appearance.

A durable, hard, UV advantage finish process accentuates grain clarity and provides superior resistance to normal worksurface wear.

Tops, end panels, and modesty panels are assembled using European-style mechanical fasteners and heavy duty joining brackets to assure maximum strength.

All drawer slides carry a lifetime warranty. File drawers feature full extension slides. Box drawers feature 3/4 extension slides.

Drawers are finished with oak-grain laminated interiors for a smooth feel and quality appearance. Five-sided drawer construction allows for easy removal of drawer fronts.

File and box drawers feature full extension drawer slides. All drawer slides carry a lifetime warranty.

Drawers interiors are dovetail construction with hardwood sides and hardboard bottoms, sanded, sealed and finished to provide a smooth feel and appearance.



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